

REALTRUCK®

INSTALLATION INSTRUCTIONS



PART NO.

- 20451687T/PC

PRODUCT DESCRIPTION:

- VoltStep Electric Running Board

VEHICLE APPLICATION

- Jeep Gladiator JT

PRODUCT SAFETY & LEGAL DISCLAIMER

- **IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.**
- **Review the product package and contents prior to beginning the installation.** Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- **INSTALLER:** Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.

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REALTRUCK **INSTALLATION INSTRUCTIONS**

INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly inspect the area to be drilled, on both sides of material, prior to modification and relocate any objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

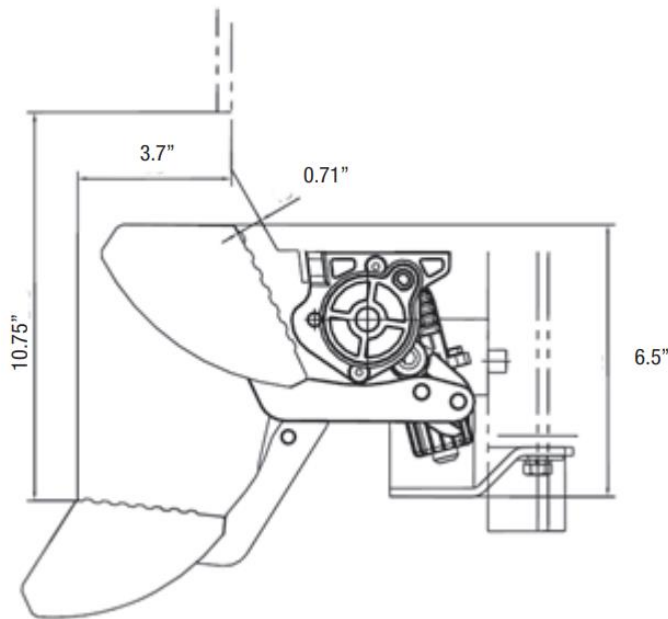
WARNING

Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by RealTruck Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!

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PRODUCT TECHNICAL SPECIFICATIONS

- Rated Voltage: 12V
- Load Rating: 600 lbs. per side
- Gross Weight: 55 lbs.
- Horizontal Extension: 3.7" (Horizontal distance between the edge of power board and the vehicle door when the board extends)
- Step Height: 10.75" (Vertical height difference between the edge of power board and the vehicle door while board extending.)

WARNING: Keep a minimum of 10" safe distance while the RealTruck VoltStep is operating to avoid any personal injury or damage to the running boards. RealTruck VoltSteps are not designed to provide vehicle body protection. Components can be damaged by hard impact or contact with foreign objects.



INSTALLATION INSTRUCTIONS

PARTS INCLUDED IN THIS LIST:

ITEM	QTY	DESCRIPTION	ITEM	QTY	DESCRIPTION
1	2	BOARD	16	2	M12 THREADED PLATE
2	1	DRIVER FRONT MOTOR	17	2	M8 BOLT PLATE
3	1	DRIVER REAR MOTOR	18	2	M12 BOLT PLATE
4	1	PASSENGER FRONT MOTOR	19	6	M8X25MM HEX BOLT
5	1	PASSENGER REAR MOTOR	20	8	M8X35MM HEX BOLT
6	1	CONTROL MODULE	21	2	M8 HEX NUT
7	1	HARNESS	22	2	M12 HEX NUT
8	2	WIRED MAGNETIC INDUCTION MODULE	23	2	M12 HEX BOLT
9	4	DOOR MAGNET	24	14	M8 LOCK WASHER
10	4	LED LAMP	25	14	M8 FLAT WASHER
11	2	FUSE	26	4	M12 LOCK WASHER
12	1	VoltStep MANUAL SWITCH	27	4	M12 FLAT WASHER
13	1	FRONT MOTOR PROTECTIVE PLATE (L&R)	28	8	SOCKET CAP SCREW
14	2	REAR MOUNTING BASE PLATE SPACER	29	25	ZIP TIES
15	2	FRONT MOUNTING BASE PLATE SPACER			

RealTruck recommends you, the installer, read this installation instruction manual from front to back before installing the product. You may also [click here](http://www.gorhino.com/Installation-Videos) to view an installation video or visit <http://www.gorhino.com/Installation-Videos>.

TOOLS NEEDED FOR INSTALLATION:

- 5MM HEX KEY WRENCH (ALLEN WRENCH)
- 13MM SOCKET/ WRENCH
- PRY TOOLS
- STEP DRILL BIT
- WIRE STRIPPER
- ELECTRICAL TAPE
- 50/50 MIX OF ISOPROPYL ALCOHOL AND WATER
- CUTTING WHEEL/ GRINDER

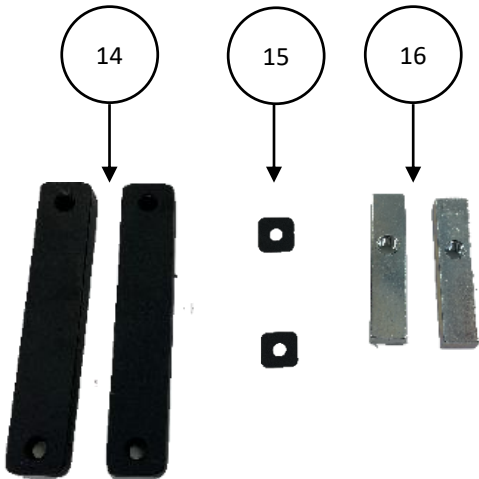
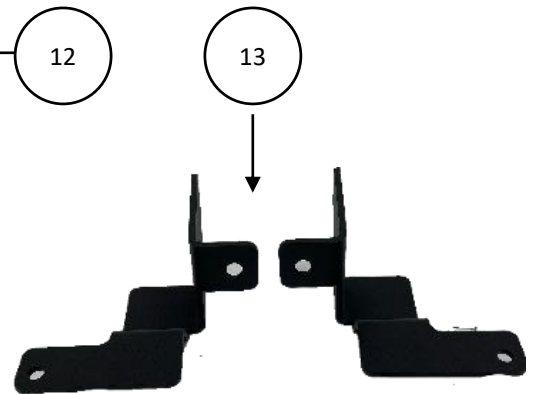
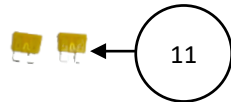
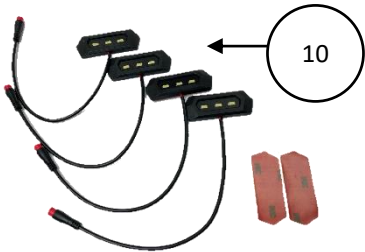
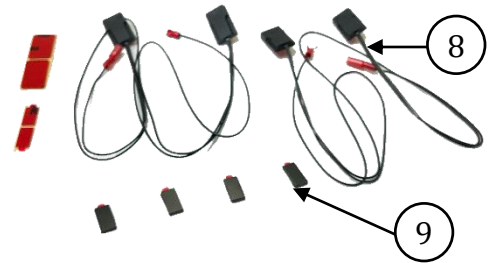
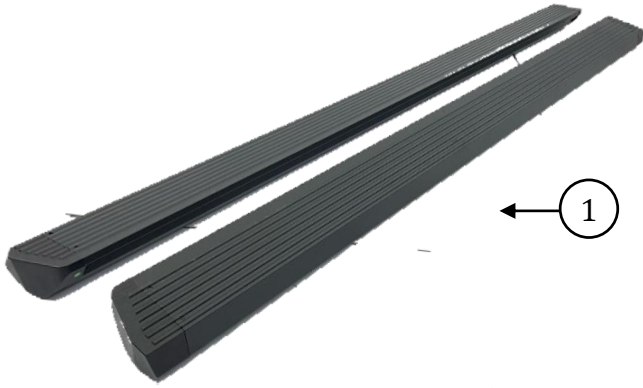
ESTIMATED TIME FOR INSTALLATION:

2-3 HOURS

If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466



INSTALLATION INSTRUCTIONS





INSTALLATION INSTRUCTIONS

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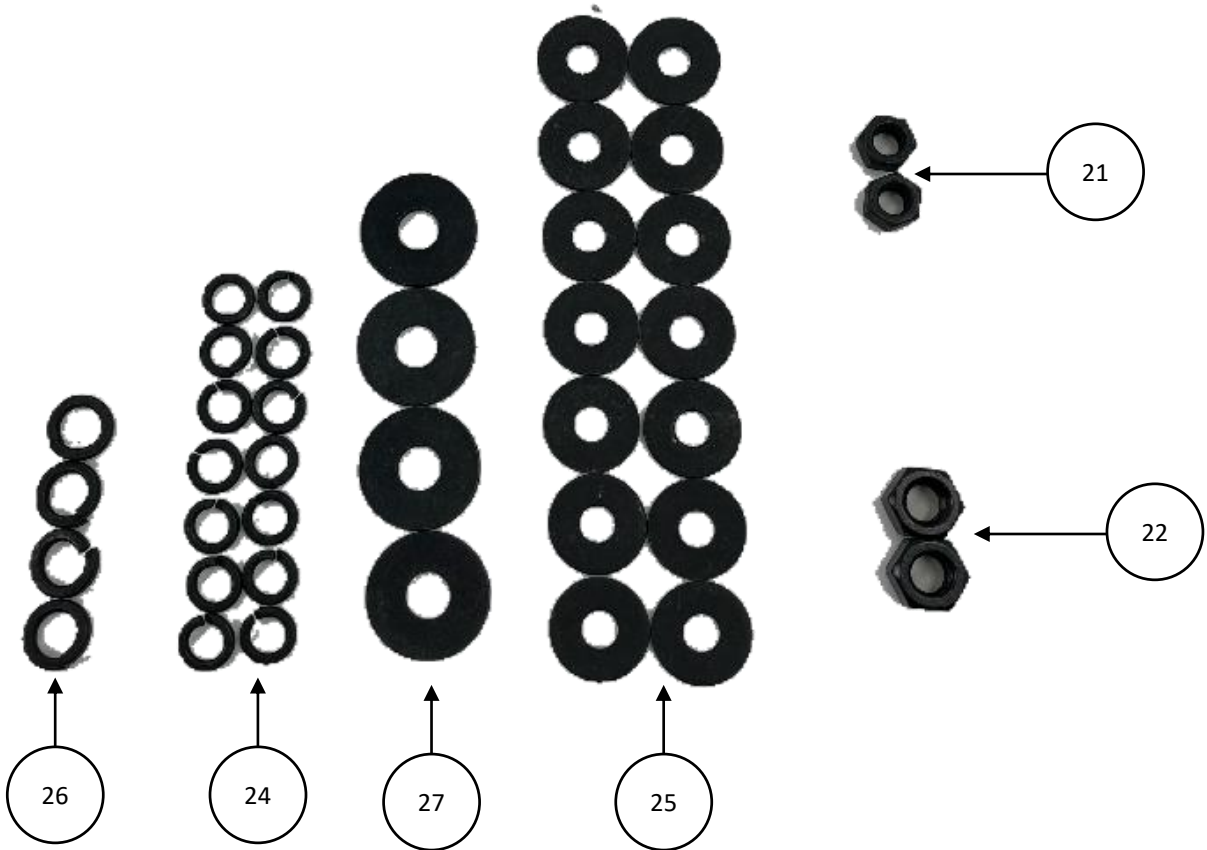
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20



28

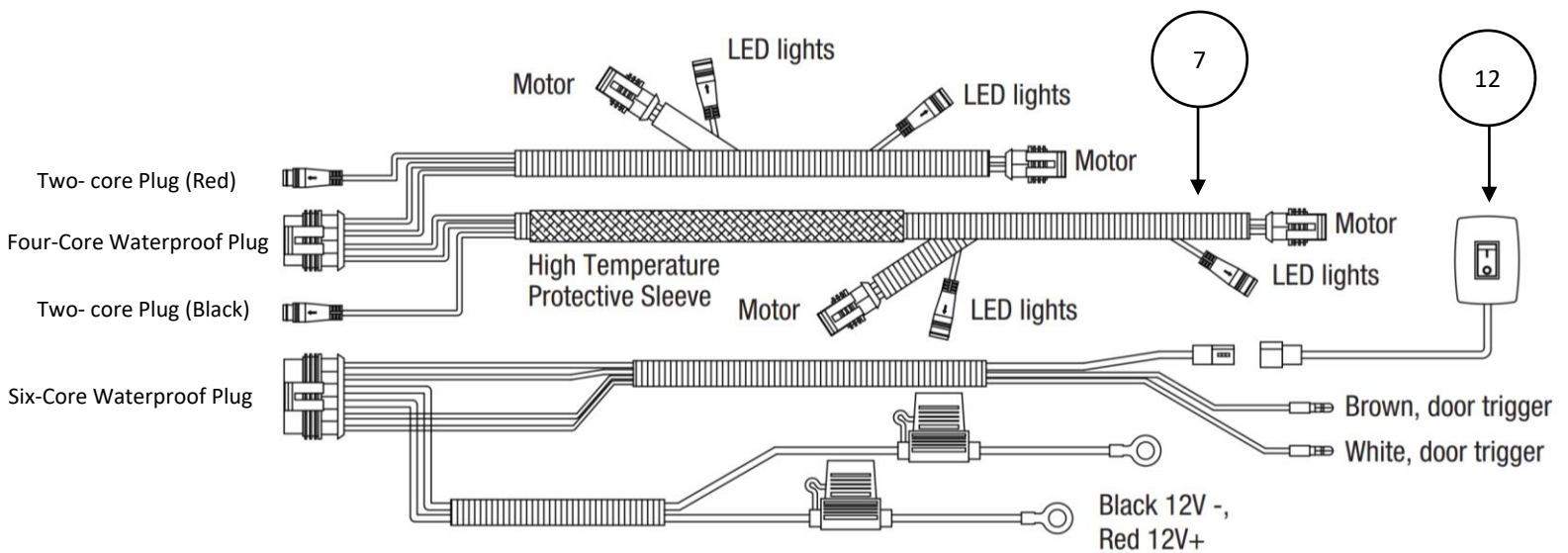


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INSTALLATION INSTRUCTIONS

HARNESS LEADS:



CONTROL MODULE :



Notice: As shown in the picture, there is a four conductor plug, a six-conductor plug, a black two conductor plug, and a red two-conductor plug.



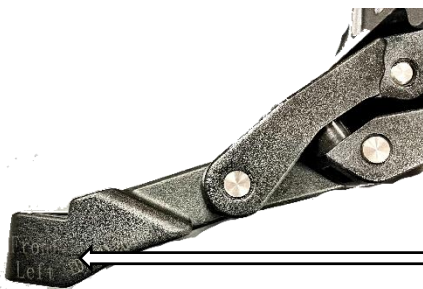
INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 1: Disconnect the battery. Begin with the negative battery terminal, followed by the positive terminal.

Step 2: On the Passenger side, inspect the motor and controller mounting threaded holes. If the holes have a heavy paint buildup from the factory, clean the threads with a screw thread tap.



Note: Each motor is etched to call out what position it is installed in.



INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 3: Install the rear PASSENGER side motor using (2) M8X35mm Hex Bolts, (2) M8 lock washer, (2) M8 flat washer and (1) REAR MOUNTING BASE PLATE SPACER to fasten the motor to the vehicle. The hardware should be hand tightened only until snug. This will allow the motor assembly to move and align easier when installing the running board.

NOTE: When installing the REAR MOUNTING BASE PLATE SPACER, it has a taper that allows the motor to level against the body. The wider side points towards the rear tires and narrow side points towards the front tires. Failure to orientate will result in the board not aligning.

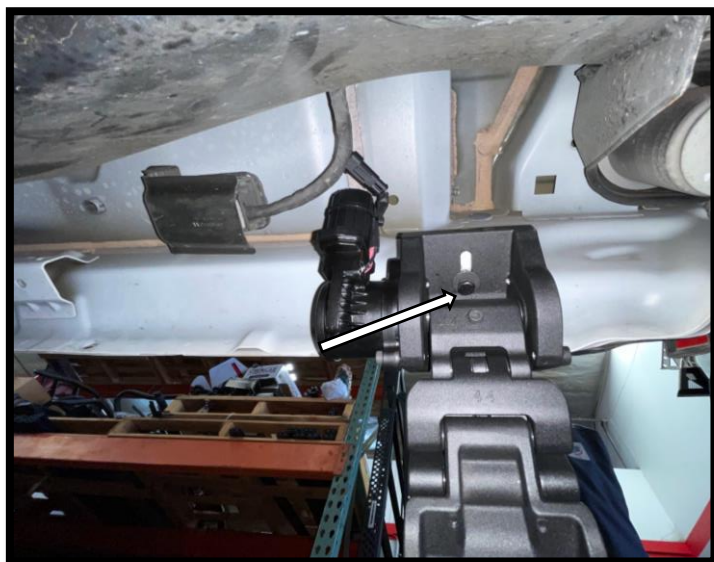
FLAT SIDE TOWARDS MOTOR

5/8"



7/16"

TAPER SIDE TOWARDS PINCH WELD

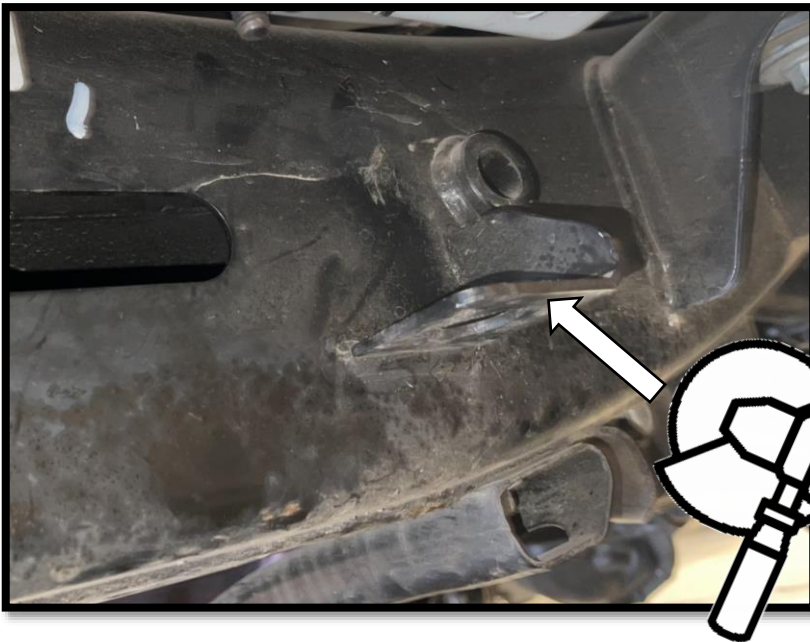


Step 4: Underneath the rear Driver side motor install (1) M8X35mm Hex Bolts, (1) M8 lock washer, (1) M8 flat washer. The hardware should be hand tightened only until snug. This will allow the motor assembly to move and align easier when installing the running board.



INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 5: Locate the welded gusset on the front passenger side near the body mount. Use appropriate cutting or grinding tool to cut it and allow front passenger motor bracket to clear. Use appropriate touch up paint to prevent corrosion.

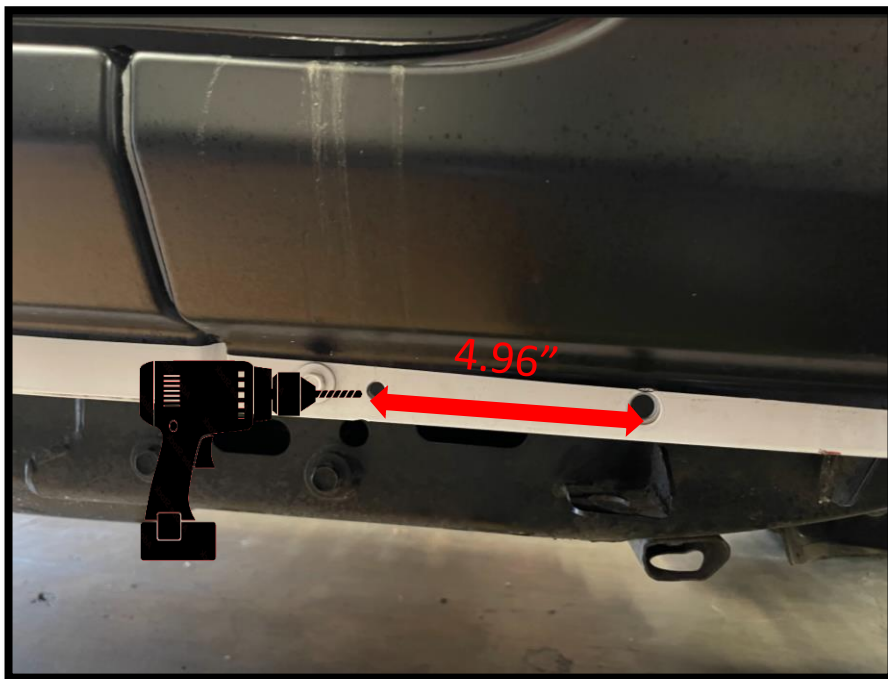


Step 6: Locate the rectangular open near the front body mount and insert M8 Bolt plate



INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 7: Locate front mounting holes on the pinch weld and measure 4.96" (126MM) towards the fender bolt. You will need to use the appropriate drill 3/8" hole. You can use the motor bracket as a template for hole spacing. Use touch up paint on exposed metal to prevent corrosion.



Step 8: Install the front passenger side motor using (2) M8X35mm Hex Bolts, (2) M8 lock washer, (2) M8 flat washer and (1) FRONT MOUNTING BASE PLATE SPACER (inside the pinch weld) to fasten the motor to the vehicle. The hardware should be hand tightened only until snug. This will allow the motor assembly to move and align easier when installing the running board.

NOTE: When installing the FRONT MOUNTING BASE PLATE SPACER, it is designed to allow the motor to level against the body. Failure to orientate will result in the board not aligning.



Front Mounting Plate Spacer

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INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 9: Underneath the Front Passenger side motor install (1) M8 Hex Nut, (1) M8 lock washer, (1) M8 flat washer. The hardware should be hand tightened only until snug. This will allow the motor assembly to move and align easier when installing the running board.



Step 10: Locate elongated hole opening on the front of the frame (before the body mount) and insert the M12 threaded plate and align thread with hole on the bottom side of the frame.

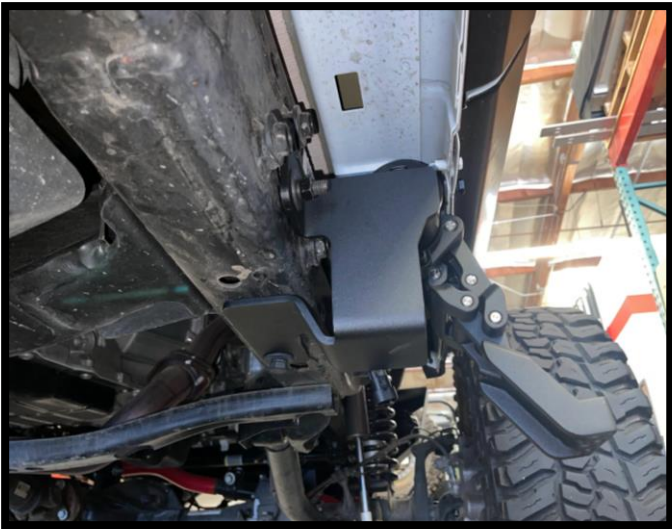


Step 11: Locate elongated hole opening on the front of the frame (near the crossbeam) and insert the M12 bolt plate



INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 12: Install front motor protective plate and secure using (1) M12 hex bolt, (1) M12 lock washer, M12 flat washer onto the M12 threaded plate (bottom of the frame). Use (1) M12 hex bolt, (1) M12 lock washer, M12 flat washer onto the M12 bolt plate (side of the from)

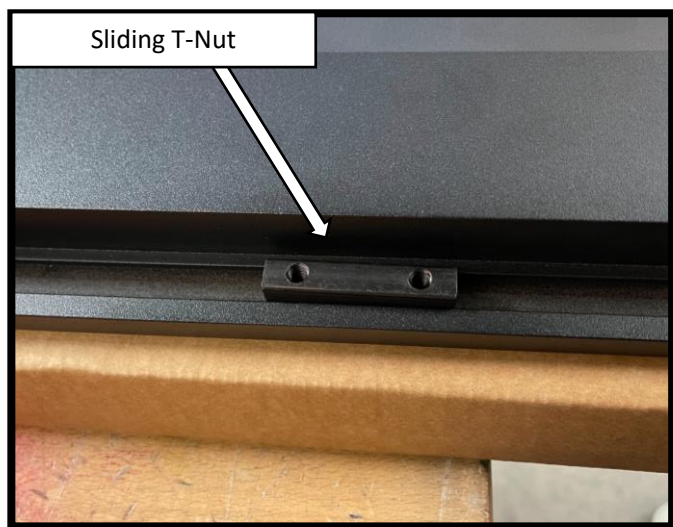


Step 13: Install the control module on the passenger side front center mounting location. Use (2) M8x25MM Hex Bolts, (2) M8 Flat Washers and (2) M8 Lock Washers to secure it.

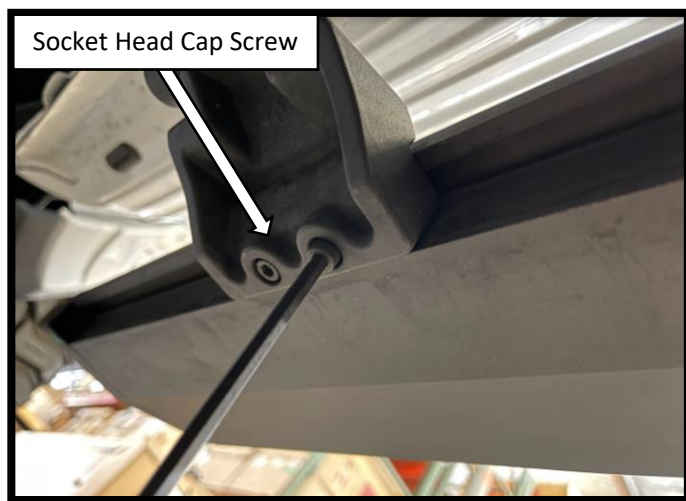


INSTALLATION INSTRUCTIONS

PASSENGER SIDE INSTALLATION LOCATIONS



Step 14: Install the Passenger side running board. With assistance, begin by positioning the board on the front and rear motor assembly bases. Align the sliding T-Nut on the running board with the slots on the front and rear motor base. Once the T-Nuts are aligned, rotate the running board so that the T-Nuts set in the slots on the base of the arms. Repeat **1-14** to install the motor linkage assemblies and running board on the driver side side.



Step 15: Determine where you want to position the board and secure the running board to the arms using the (2 per bracket) M6x25 socket head cap screws. Using a torque wrench, tighten to 9 ft-lbs. Step # With the running board is installed, fasten the hardware on the Passenger side front and rear motor assemblies. Using a torque wrench, tighten the mounting hardware to 18 ft-lbs.



INSTALLATION INSTRUCTIONS

DRIVER SIDE INSTALLATION LOCATIONS



VoltStep Motors point inwards

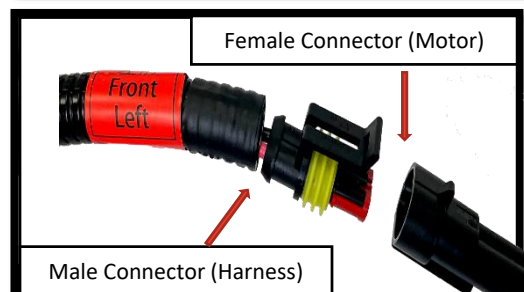
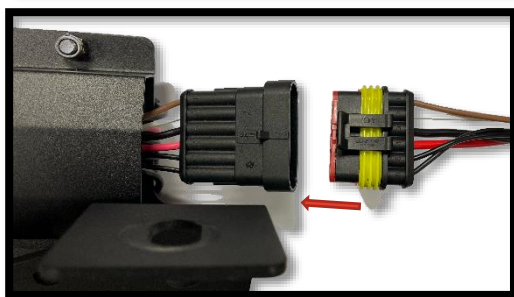
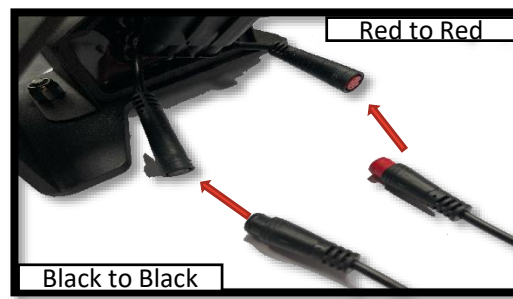
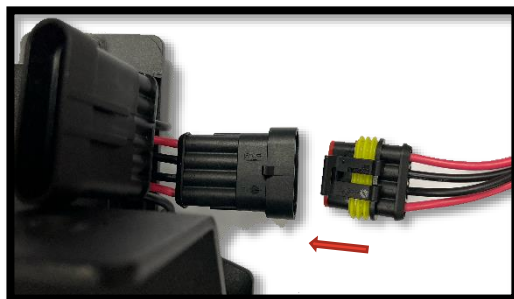
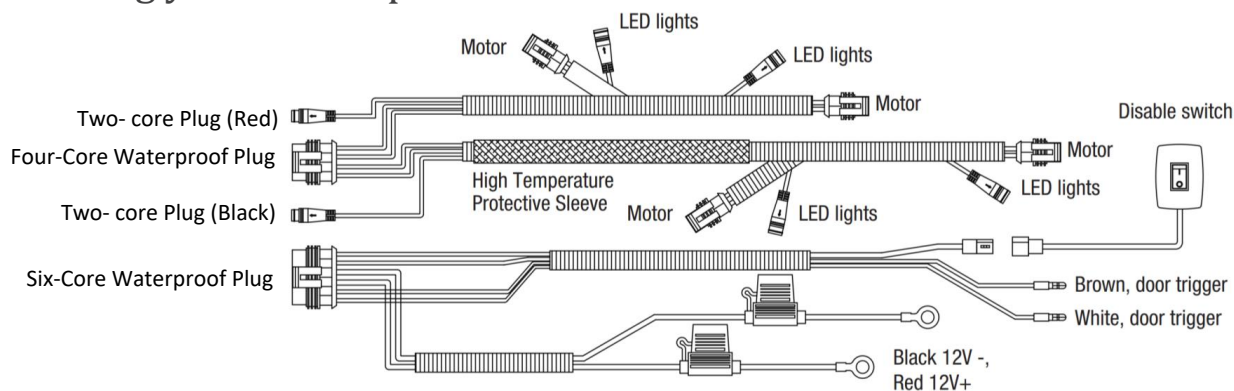


Step 16: Repeat Steps 1-15 to install the motor linkage assemblies and running board on the driver side.



INSTALLATION INSTRUCTIONS

Wiring your VoltSteps



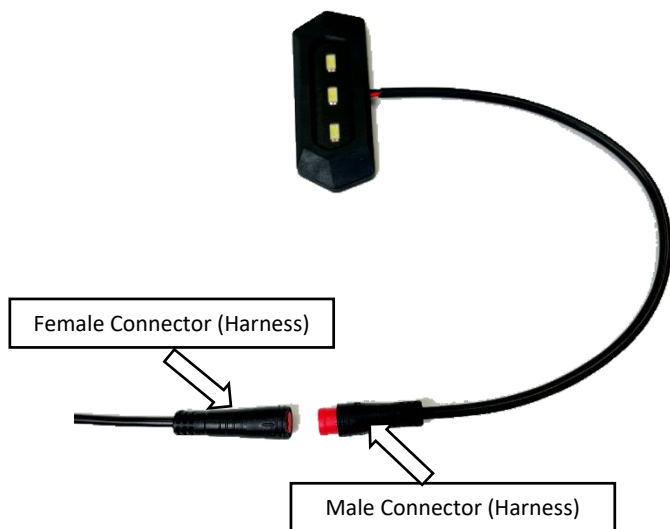
Step 17: With the control module installed, plug in the harness connectors to the corresponding connectors. On the round connectors, make sure you plug in red to red and black to black. Route the electrical harness from the controller along the frame rail of the truck. Connect the male plug connector on the wire harness into the female socket on the motors. The harness is labeled to show where to plug each male connector to the female connector. For example, Front Left is for the front Driver side motor and Rear Left for the rear Driver side motor. Use supplied zip-ties to secure harness to the frame rail.

Step 18: Connect the male plug connector on the wire harness into the female socket on the motors. The harness is labeled Front Right for the front Passenger side motor and Rear Right for the rear Passenger side motor.

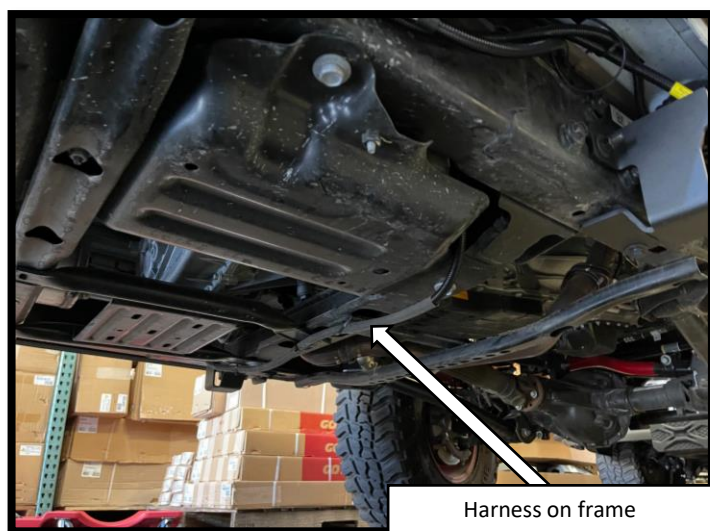
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INSTALLATION INSTRUCTIONS

Wiring your VoltSteps



Step 19: Align the arrows on the small round connectors and plug the Passenger side front and Passenger side rear LED lights. Prepare the surface by cleaning with a 50/50 mix of isopropyl alcohol and water or equivalent. Once the surface is completely dry, peel the backing from the double-sided tape and stick the LEDs to the bottom side of the rocker panel. Position the LED lights at the center of the front and rear passenger side doors



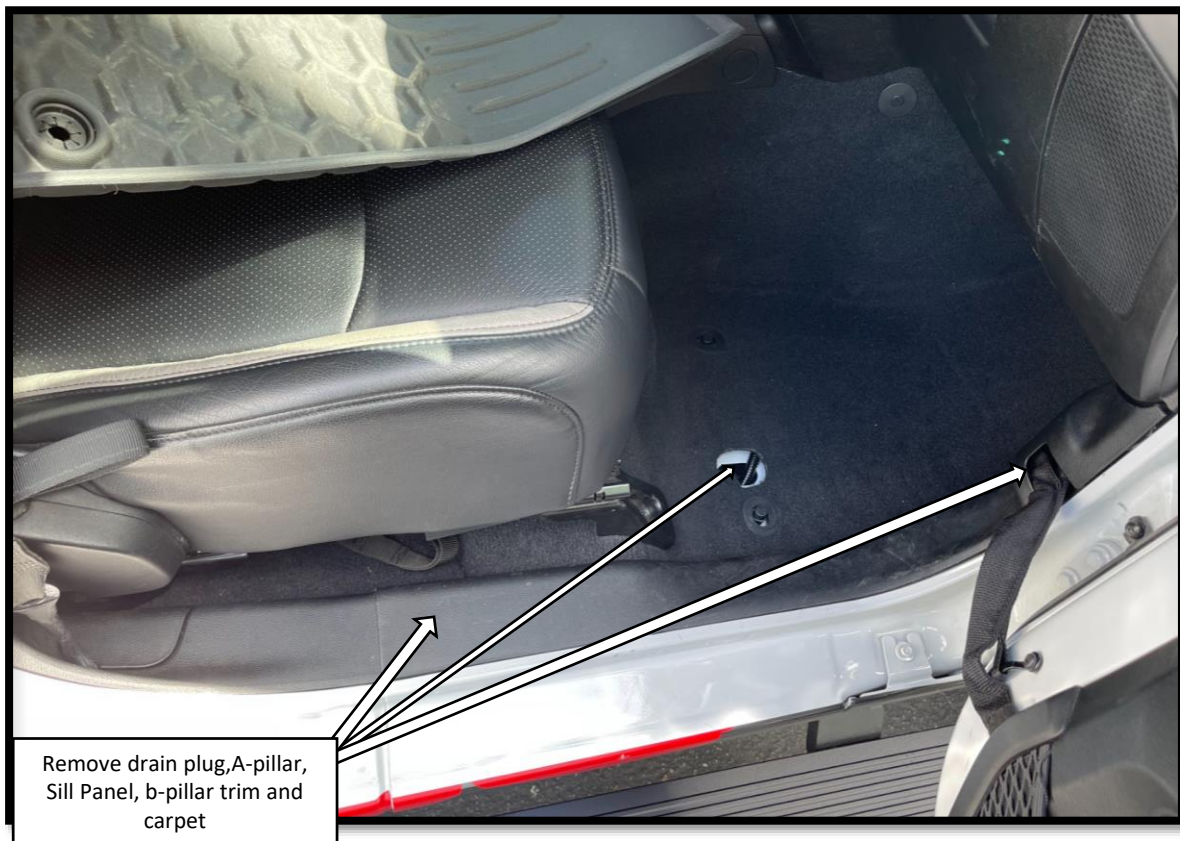
Step 20: Route the motor and LED wire harness from the controller to the Passenger side frame rail of the vehicle. When routing the harness keep clear from any moving parts and avoid direct contact with the exhaust system.

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INSTALLATION INSTRUCTIONS

Wiring your VoltSteps

Step 21: On the passenger side, remove the front kick panel, front door sill trim panel and b-pillar trim panel. Go under the passenger seat and locate the split in the carpet. Pull the rear half of the carpet back to expose the oval rubber drain plug. Pull the drain plug and drill a 7/16" hole.



Step 22: Go under the vehicle and feed the door trigger signal wires (white and brown) and the disable switch wires (two black wires) into the cab. Feed the wires thru the hole in the rubber drain plug. Pop the drain plug back into the slot. Seal around the wires using RTV silicone adhesive to prevent water intrusion.

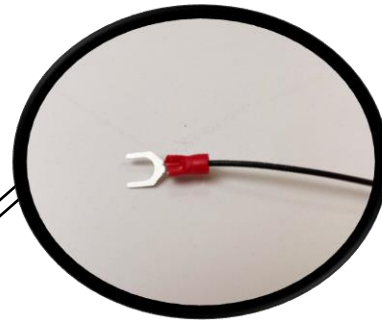
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INSTALLATION INSTRUCTIONS

Wiring your VoltSteps

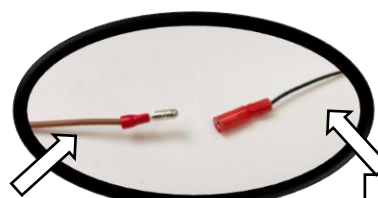


Step 23: Route the passenger side door trigger wire (brown) towards the passenger side b-pillar. Route the driver side door trigger wire (white) and the black disable switch wires under the center console to the left side of the vehicle. The white wire needs to go to the driver side b-pillar, the black wires will go to the center console.



Step 24: The door trigger sensor harness will need a ground connection to the vehicle. Locate the vehicle ground stud near the base of the rear door sill and install the ground wire as shown.

Connect the snap-in bullet connector to the brown wire on the Passenger side b-pillar



Passenger Side (Brown)

WIRED MAGNETIC INDUCTION MODULE

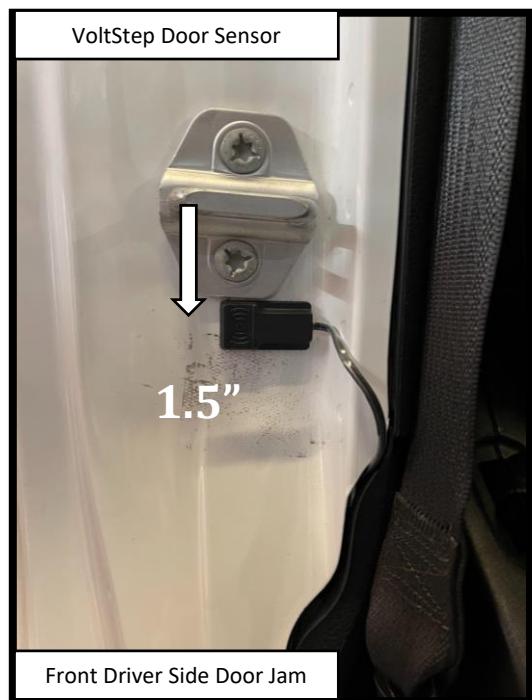
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INSTALLATION INSTRUCTIONS

Wiring your VoltSteps



Step 25: FRONT DOOR Apply a vertically oriented strip of masking tape on the front Passenger side door using the deepest part of the latch as a reference point. Make a mark 1.5" below the center line of the latch. Prepare the surface by cleaning with a 50/50 mix of isopropyl alcohol and water or equivalent. Once the surface is completely dry, peel the backing from the double-sided tape and stick the magnet to the door. Align the top of the magnet with the 1.5" mark as shown.

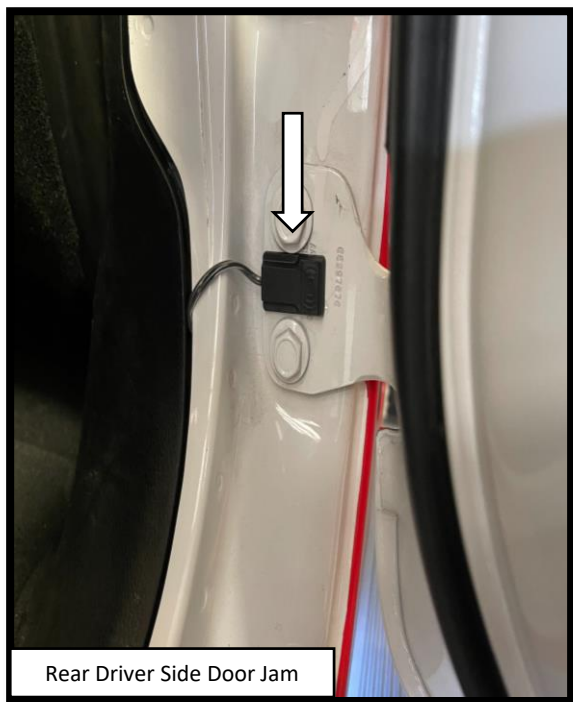


Step 26: Apply a vertically oriented strip of masking tape on the door jamb using the outer edge of the front passenger side door striker as a reference point. Make a mark 1.5" below the center line of the striker. Lift the bulb door seal to route the sensor wire underneath it. Prepare the surface by cleaning with a 50/50 mix of isopropyl alcohol and water or equivalent. Once the surface is completely dry, peel the backing from the double-sided tape and stick the sensor to the door jamb. Align the top of the sensor with the 1.5" mark as shown.

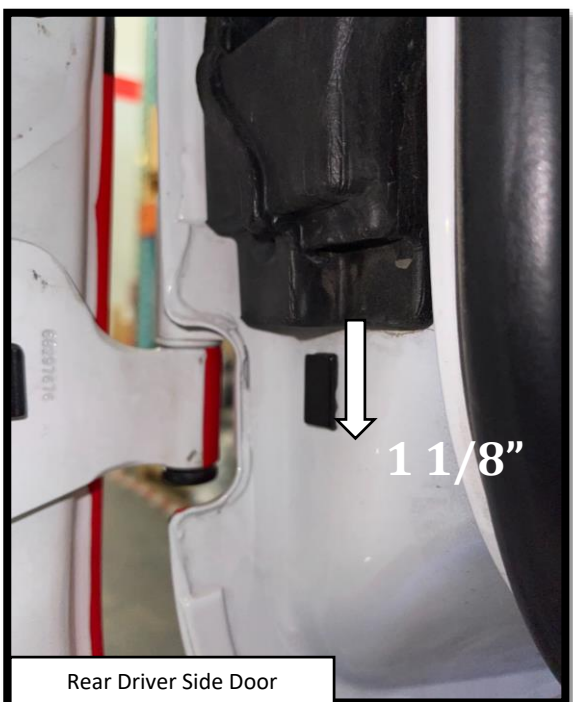


INSTALLATION INSTRUCTIONS

Wiring your VoltSteps



Rear Driver Side Door Jam

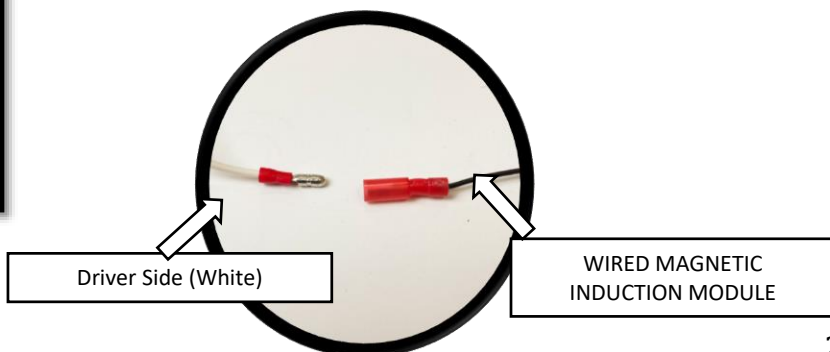


Rear Driver Side Door

Step 27: REAR DOOR Apply a vertically oriented strip of masking tape on the rear passenger side door jamb on the lower hinge. Prepare the surface by cleaning with a 50/50 mix of isopropyl alcohol and water or equivalent. Lift the bulb door seal to route the sensor wire underneath it. Once the surface is completely dry, peel the backing from the double sided tape and stick the rear door sensor to the door jamb.

Step 28: With the rear driver side sensor attached, you can determine the correct position for the door magnet. peel the backing from the double-sided tape and stick the magnet on the door. Align the bottom of the magnet with the 1 1/8"

Step 29: Repeat steps 16-20 to install the Driver side door trigger sensors and magnets. The Passenger side door trigger harness is connected to the white wire that was routed under the carpet to the Passenger side b-pillar in Step 16





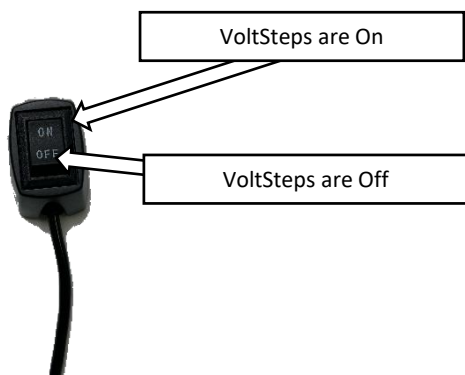
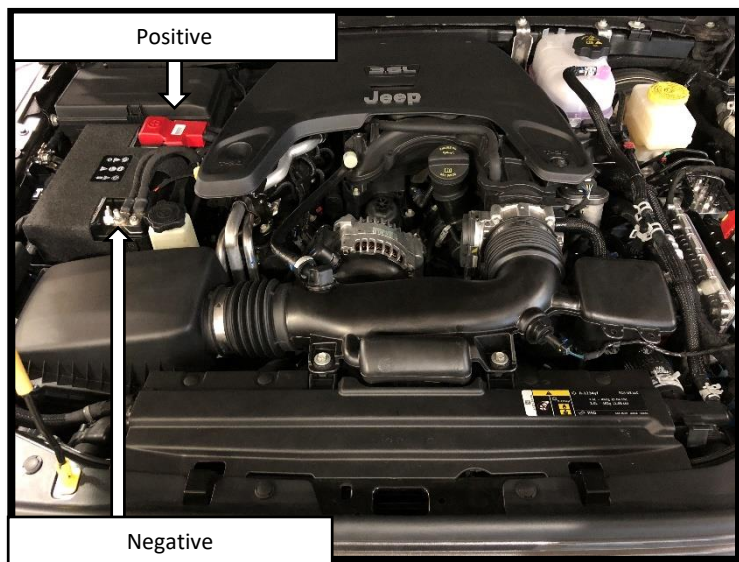
INSTALLATION INSTRUCTIONS

Wiring your VoltSteps



Step 30: Locate the black wires for the disable switch and feed them to your desired mount location. Prepare the surface by cleaning with a 50/50 mix of isopropyl alcohol and water or equivalent. Once the surface is dry, peel the backing from the double-sided tape and stick the disable switch on the lower dash panel. Plug the disable switch connector into the black wire harness and tuck the extra wire behind the lower dash panel.

Step 31: Remove the 20 Amp fuses from the main positive and negative 12V power leads on the main harness. Route the power wires over the wheel well and into the engine compartment. Connect the ring terminals to the battery positive and negative terminals. Install the 20 Amp fuses back into the main negative and positive power lead fuse holders. Connect the battery terminals. Begin with the positive terminal followed by the negative terminal.



Step 32: Open the Driver side door and keep the door open. Flip the disable switch to the Off position. This will signal the running boards to retract to the stowed position and it will disable any further operation until the switch is flipped to the On position.



INSTALLATION INSTRUCTIONS

LIMITED WARRANTY

RealTruck Automotive warrants to Buyer that for a period of five (5) years from the date of shipment of the product(s) ("Warranty Period") for black finishes and chrome finishes, that such products will materially conform to the specifications set forth in RealTruck Automotive's specifications in effect as of the date of shipment(s) and will be free from material defects in material workmanship.

RealTruck Automotive warrants to Buyer that for the life of the product(s) from the date of shipment of the product(s) ("Warranty Period") for polished stainless steel finished products purchased after April 2004, that such products will materially conform to the specifications set forth in RealTruck Automotive's specifications in effect as of the date of shipments and will be free from material defects in material workmanship.

Warranty claims must be accompanied with the original invoice and photos of the product. It is the customer's responsibility to clean regularly and protect finish with regular applications of a nonabrasive polish that is compatible with the product's finish.

This warranty covers the cost of the product only and does not include the cost of removal, installation, third party modifications or shipping of the product. In no event shall RealTruck Automotive be liable to buyer or any third party for any damage or harm caused by the product or use thereof, regardless of weather such damages were foreseeable and whether or not RealTruck Automotive has been advised of the possibility of such damages, notwithstanding the failure of any agreed or other remedy of its essential purpose. This warranty is void if the product shows signs of alteration, misuse, mishandling, improper care, neglect, improper application and/or damage due to improper installation.

With respect to any such product(s) during the limited warranty period, RealTruck Automotive shall, in its sole discretion, either: (i) provide a one-time repair or replacement of such products (or the defective part) or (ii) credit or refund the price of such products at the pro rata contract rate provided that, if RealTruck Automotive so requests, Buyer shall, at RealTruck Automotive's expense, return such product(s) to RealTruck Automotive. The remedies shall be the Buyer's sole and exclusive remedy and RealTruck Automotive's entire liability for any breach of the limited warrant(ies).

RealTruck Automotive disclaims all other warranties except to the extent that any such warranty cannot be validly disclaimed under applicable law.

Finish Limited Warranty:

Limited lifetime on stainless steel products (after April 2004)
5 year warranty on black powder coat products
5 year warranty on chrome products
This warranty does not cover exposed welds

Electronics Limited Warranty:

1 year warranty VoltStep Motors or electronics

Finish warranty covers peeling, flaking, or cracking. Washing all finishes regularly with car wash soap and rinsing well with water is the best method for maintaining the finish on your products. You must also protect the finish with nonabrasive automotive wax on a regular basis. The use of any compound which contains abrasives becomes a self-defeating exercise as the compound scratches the finish and opens it to corrosion. The use of harsh chemicals used to remove bugs and tar may also cause the finish to fail and should be avoided.

If you are unsatisfied with your purchase please contact the establishment you purchased the product from.

If you need to place a warranty claim or need assistance, the RealTruck Automotive customer service team will answer any questions you may have. Please contact the RealTruck Automotive customer service team at 1-888-427-4466 during normal business hours Monday thru Friday 7 am to 5 pm PST. You may also email <https://realtruck.com/contact-realtruck-com>. In order to better serve you please provide a copy of the original invoice / receipt, a photo of the issue you are experiencing and a photo of the vehicle the product is installed on.

All warranty returns must have an approved RGA number. The RGA number must be clearly marked on the exterior of the return package. All approved warranty returns must be shipped to RealTruck Automotive Products, 1002 Carriers Drive, Laredo, Texas 78045.

PRODUCT REGISTRATION

Please remember to register your new purchase. You may register your product at <https://realtruck.com/warranty-registration>

. Registering your product may help speed any future warranty or customer service inquiries.

Thank you again for purchasing from RealTruck Products

Please take a few minutes to view additional products for your vehicle and more at realtruck.com
These installation instructions are available on the Real Truck web site along with installation videos for many of our products.